

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0011.007

DVS ZERT GmbH hereby certifies that the welding company

**OMEGA Blechbearbeitung
Limbach-Oberfrohna AG
Sachsenstraße 31
09212 Limbach-Oberfrohna
Germany**

fulfills the requirements
for the scope according to

**EN 15085-2:2020 classification level CL1
in the type of activity P, S**

in the range indicated in the annex.

validity: 2023-11-01 until 2026-04-19

Düsseldorf, 2023-11-01
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER



Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 22	t = 1.5 - 6 mm t = 3 - 12 mm	BW FW
135	1.2, 2.2 1.2 2.2 3.1 7 8.1	t = 1.5 - 8 mm t = 1.5 - 15 mm t = 3 - 7 mm t = 3 - 20 mm t = 3 - 8 mm t = 3 - 10 mm	BW FW FW - - -
141	1.2 1.2/8.1 22 22 22 23 23 7, 8.1	t = 1 - 4 mm t = 1.5 - 16 mm D ≥ 25 mm t = 1.5 - 6 mm t = 2 - 3 mm t = 1.25 - 5 mm t = 2 - 6 mm t = 1 - 10 mm	- FW - BW FW - FW -
21	1.2, 23 8	t = 1.5 - 3 mm t = 1.5 mm	- -
52	8	t = 0.7 - 1.5 mm	-
786	1.2 8 22	t ≥ 2 mm t ≥ 2 mm t ≥ 3 mm	M4 - M8 M3 - M8 M4

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Matthias Suppas, IWE

born: 1992-10-28

1st deputy(ies) of the responsible welding coordinator(s):

Rafal Broniszewski, IWS

born: 1983-09-29

Others deputies:

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Remarks:

The welding coordinator Matthias Suppas is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/011/17/2A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.