

Certificate

on the Qualification of manufacturers acc. to DIN 2303

Q 2	BK 1	095	2010
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The following firm

OMEGA Blechbearbeitung Limbach-Oberfrohna AG
Sachsenstr. 31
09212 Limbach-Oberfrohna

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

Class Q 1 - with general requirements
Class Q 2 - with special requirements

relevant welding work of component class BK 1 in the following processes

Gas-shielded arc welding (131, 135, 135 robot, 141, 141 robot)
Resistance spot welding (21)
Solid state laser welding (521)
Capacitor discharge stud welding with tip ignition (786)

on components of groups 1.1, 1.2, 3, 7, 8, 21, 22, 23 acc. to DIN CEN ISO/TR 15608

Requirements: see reverse (only if necessary)

Supervisor/ Responsible specialist:	Name	First name	Born on	Qualification
	Herold	Gunter	1955-03-01	EWE

Deputy:	Quellmalz	Andreas	1963-06-12	EWE
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Validity of authorization certificate: until 2019-09-15

Place and date of issue: Berlin, 2017-04-24

Approved body:

GSI – Gesellschaft für Schweißtechnik International mbH,
NL SLV Berlin-Brandenburg


Dipl.-Wirt.-Ing. S. Nowak



General requirements

1. This approval is to be shown - on request - to the supervisory body or to the client as an attested duplicate or copy, before starting the welding work.
2. For advertising and other purposes this approval may only be copied / published in a complete form. The text of advertising material is not allowed to be in contradiction to this approval.
3. If the person(s) mentioned in this certificate as welding supervisor leave(s) the firm, and if there are any changes in welding processes or essential parts of the facilities necessary for the welding work, this has to be announced to the accredited body in due time. If necessary a new verification will be arranged.
4. If there are doubts about the qualification of the firm, unannounced factory visits and audits by the accredited body are possible at any time.
5. This approval can at any time be withdrawn, altered or supplemented with immediate effect, without any compensation,
 - if the prerequisites - the approval is based on have changed or
 - if the regulations of this certificate are not observed.
6. At least 2 months prior to the expiry date a new application must have reached the accredited body, if the approval should be certified again.

Remarks: This certificate replaces approval document No. Q2/BK1/095/2010 dated 2017-02-02.

Mr. Andreas Quellmalz and Mr. Gunter Herold is allowed to carry out qualification tests of welders acc. to § 5.1.2 in line with this certificate.

The company has its own NDT-personnel certified acc. to DIN EN 473 for visual testing (VT2).

Welding work on large and heavy components at second production facility Lippoldsrh 40 in 08132 Mülsen are included.

The responsibility for the required execution is the responsibility of the named welding supervisor; they must furnish proof of this, which must be at all times controllable.

CC.:

1. Applicant (Original)
2. Central Office
3. File (\\ALF3\\VOL2\\GUETE\\USER\\SEKRETAR\\NACHWEIS\\ENGLISCH\\General-2718-englisch.doc)